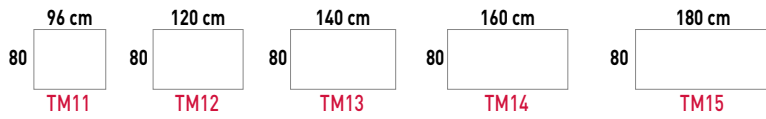


TRAMA 10

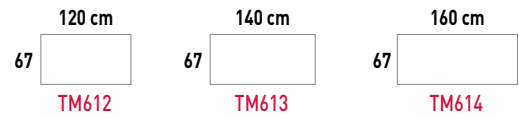
— By Alegre Design —



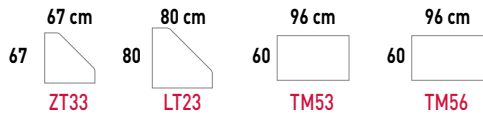
RECTANGULAR DESK 80 cm WIDTH



RECTANGULAR DESK 67 cm WIDTH

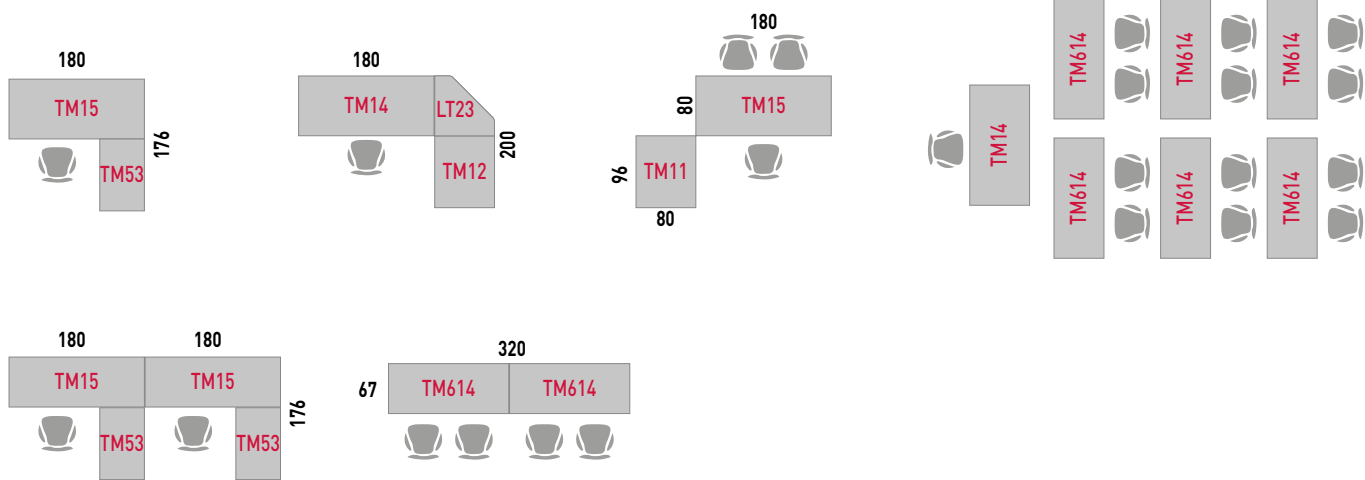


LINKS, DESKS AND RETURNS



SAMPLE LAYOUTS - TRAMA 10

RECTANGULAR DESKS





Returns and links

Extruded aluminium beam 1,5 mm thick

Aluminium arms

Leg: Ø 100x60 mm tube, 2 mm thick aluminium. Cable riser is included

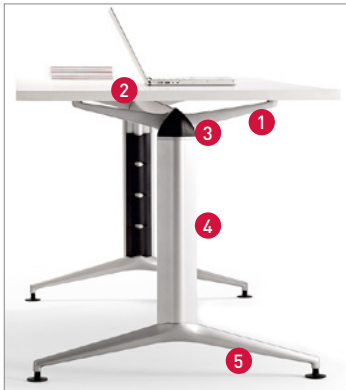
Worktop in different finishes

Easy access to cable tray (optional)

Optional complements

Moulded aluminium feet with black Polypropylene leveller (P.P.) Anti-skid

■ FRAME



- ① **Arms:** Moulded aluminium arms available in silver, white and black.
- ② **Beam:** Extruded aluminium profile, curved triangular shape 1,5mm thick with epoxy cover. Available in silver, white and black.
- ③ **Linking devices:** Moulded aluminium with epoxy cover. Available in silver or white. Black polypropylene (P.P) trim.
- ④ **Leg:** 100x60 mm diameter tube, 2 mm thick extruded aluminium. Available in silver, white and black.
- ⑤ **Feet:** Moulded aluminium foot available in silver, white or polished. Two different sizes:
 - 72 cm for desks 80 cm, 88 cm and 100 cm width.
 - 55 cm for desks and returns 60 cm and 67cm width.

■ FRAME FINISHES



Silver frame
 Arm: Silver
 Beam: Silver
 Linking device: Silver
 Trim: Black
 Leg: Silver
 Foot: Silver
 Leveller: Black



White frame
 Arm: White
 Beam: White
 Linking device: White
 Trim: Black
 Leg: White
 Foot: White
 Leveller: Black



Black frame
 Arm: Black
 Beam: Black
 Linking device: Silver
 Trim: Black
 Leg: Black
 Foot: Polished
 Leveller: Black

■ DESK TOP FINISHES

Melamine (25 mm)



White Lime Oak Chestnut

(See finishes cards)

■ LINKING DEVICE SYSTEM



Quick desk linking device. Desks are ready to be linked side to side. Linking device 4mm thick



MATERIALS

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

84,28%
RECYCLED
MATERIALS



PRODUCTION

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

100%
RECYCLABLE
ALUMINIUM, STEEL
& WOOD



TRANSPORT

Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

100%
RECYCLABLE
PACKAGE AND THINNER
FREE



USE

Quality and warranty. Long lasting. Replacements available.

EASY
TO CLEAN
AND MAINTAIN



DISPOSAL

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

96,51%
RECYCLABLE
MATERIALS

■ **CERTIFICATES AND REFERENCES**

The different programmes get points in different environmental categories to get the LEED certificate (sustainability, material and resources, water, energy and atmosphere, inner environment quality, innovation and design).



The mark of responsible forestry



PEFC Certificate



EN ISO 14006:2011
ECODESIGN Certificate



UNE-EN ISO 9001:2008
ISO 9001 Certificate



UNE-EN ISO 14001:2004
ISO 14001 Certificate



E1 Certificate
by EN 13986



ACTIU TECHNOLOGY PARK
LEED® PLATINUM certified by USGBC
Leadership in Energy & Environmental Design
LEED® Gold certified 2011 - LEED® Platinum certified 2017

■ **STANDARDS**

TRAMA has passed tests done in our technical department as well as the tests done in AIDIMA the Technological Institute for furniture. The tests correspond to UNE standards and office desks:

- **UNE: EN 527-1:2011.** Office Furniture. Desks. **Part 1:** Dimensions.
- **UNE: EN 527-2:2003.** Office Furniture. Desks. **Part 2:** Mechanical security requirements.
- **UNE: EN 527-3:2003.** Office Furniture. Desks. **Part 3:** Test to determine stability and structure resistance.
- **UNE: EN 15372:08.** Office Furniture. Strength, durability and safety. Requirements for domestic use desks. Office Furniture. Desks. **Part 2:** Strength, durability and safety.
- **UNE: EN 1730:13.** Furniture. Tables. Test methods for the determination of stability, strength and durability.
- **UNE: EN14073-2:05.** Office furniture. Tables and desks and storage furniture. Safety requirements.
- **UNE: EN 14073-3:05.** Office furniture. Tables and desks and storage furniture. Test methods for the determination of stability and strength of the structure.
- **UNE: EN 14074:05.** Office furniture. Tables and desks and storage furniture. Test methods for the determination of strength and durability of moving parts.