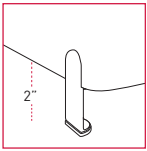


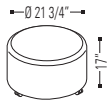
BEND

— By Stone Designs —

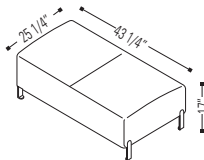




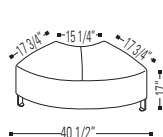
Steel Legs

BEND MODULES - SERIE 10 Without Backrest**F10**

Rounded Module
Ø21 3/4" Diameter

**F21**

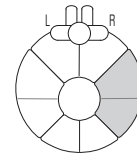
Straight module
43 1/4" x 25 1/4"

**F22**

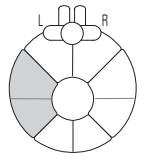
Curved Symetric Module
17 3/4" Side

**F23**

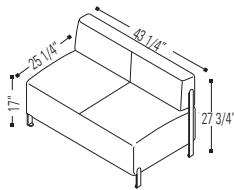
Curved Symetric Module
25 1/4" Side

**F24**

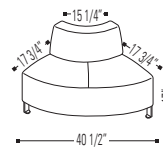
Non Symetric Curved Module
Right

**F25**

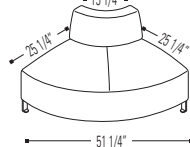
Non Symetric Curved
Module Left

BEND MODULES - SERIE 10 With Backrest**F31**

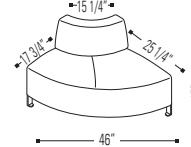
Straight module
43 1/4" x 25 1/4"
With Backrest

**F32**

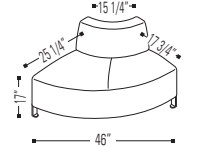
Curved Symetric Module
17 3/4" cm Side
With Backrest

**F33**

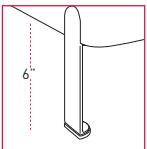
Curved Symetric Module
25 1/4" Side
With Backrest

**F34**

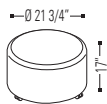
Non Symetric Curved
Module Right
With Backrest

**F35**

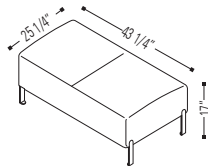
Non Symetric Curved
Module Left
With Backrest



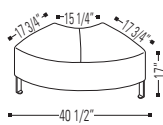
Steel Legs

BEND MODULES - SERIE 20 Without Backrest**F10**

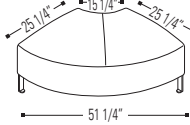
Rounded Module
Ø21 3/4" Diameter

**F41**

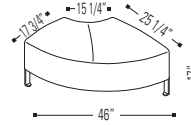
Straight module
43 1/4" x 25 1/4"

**F42**

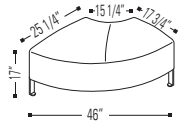
Curved Symetric Module
17 3/4" cm Side

**F43**

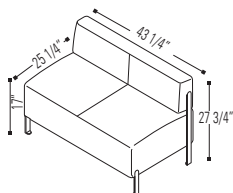
Curved Symetric Module
25 1/4" Side

**F44**

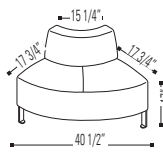
Non Symetric Curved
Module Right

**F45**

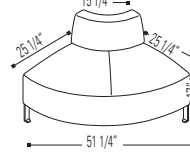
Non Symetric Curved
Module Left

BEND MODULES - SERIE 20 With Backrest**F51**

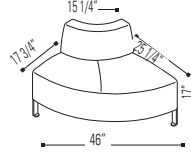
Straight module
43 1/4" x 25 1/4"
With Backrest

**F52**

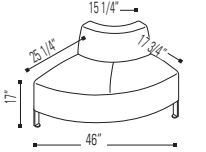
Curved Symetric Module
17 3/4" cm Side
With Backrest

**F53**

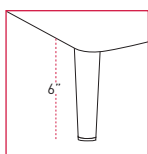
Curved Symetric Module
25 1/4" Side
With Backrest

**F54**

Non Symetric Curved
Module Right
With Backrest

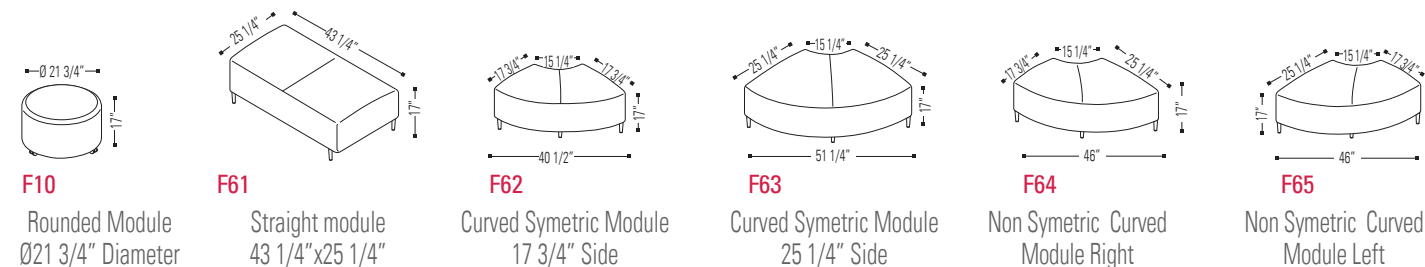
**F55**

Non Symetric Curved
Module Left
With Backrest

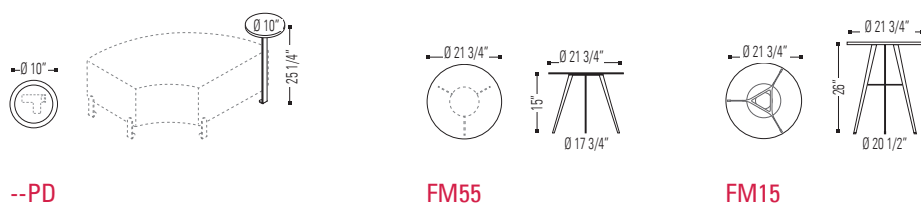


Wood Legs

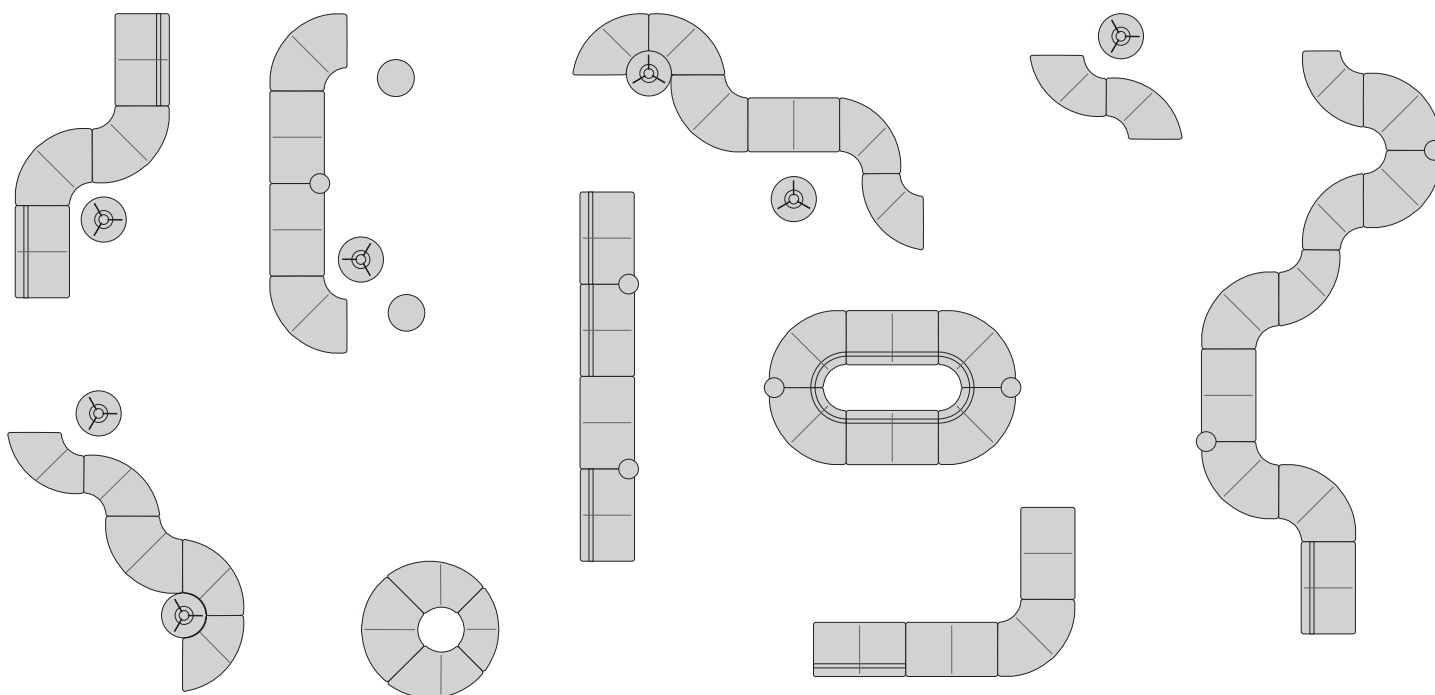
BEND MODULES - SERIE 30 Without Backrest



BEND ACCESSORIES AUXILIARY TABLES



CONFIGURATION EXAMPLES



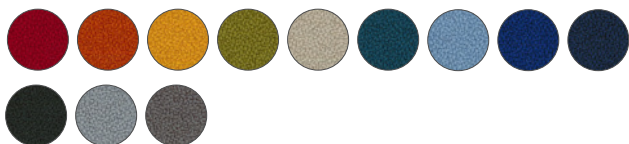


FEATURES - SERIE 10

- **Modules.** Bend is available in a wide range of models:
 - 23 3/4" deep unit. With or without backrest.
 - 17 3/4" deep unit. With or without backrest.
 - 2 symmetrical units with 17 3/4" deep on one side and 23 3/4" deep on the other side. With or without backrest.
 - Straight unit. 23 3/4" deep. With or without backrest.
 - Round unit. Ø21 3/4". With legs or castors.
- **Structure.** Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 5cm above ground floor level.
- **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- **Accessories.** Bend can incorporate:
 - An attached auxiliary round Ø10" table made of steel and compact laminate top round table.
 - Optional black 1 1/2" diameter castors with Teflon tyre thread. These allow an easy movement of the seats.
 - Leg connectors supplied as standard on each model.
- **Low table.** Bend configuration can be complemented with a round Ø21 3/4" (15" and 26" height) low table made from steel frame and compact laminate or MFC top.

FINISHES

Fabric T - Newport



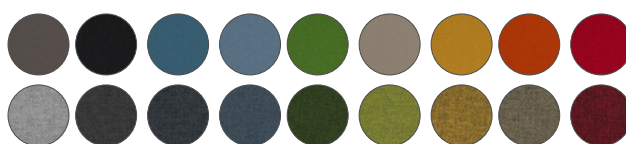
Fabric V - Valencia



Fabric D - Felicity



Fabric M - Melang & Step



Fabric A - Synergy



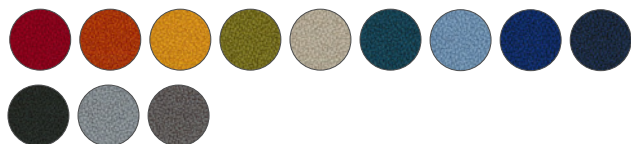


FEATURES - SERIE 20

- **Modules.** Bend is available in a wide range of models:
 - 23 3/4" deep unit. With or without backrest.
 - 17 3/4" deep unit. With or without backrest.
 - 2 symmetrical units with 17 3/4" deep on one side and 23 3/4" deep on the other side. With or without backrest.
 - Straight unit. 23 3/4" deep. With or without backrest.
 - Round unit. Ø21 3/4". With legs or castors.
- **Structure.** Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 15cm above ground floor level.
- **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- **Accessories.** Bend can incorporate:
 - An attached auxiliary round Ø10" table made of steel and compact laminate top round table.
 - Leg connectors supplied as standard on each model.
- **Low table.** Bend configuration can be complemented with a round Ø21 3/4" (15" and 26" height) low table made from steel frame and compact laminate or MFC top.

FINISHES

Fabric T - Newport



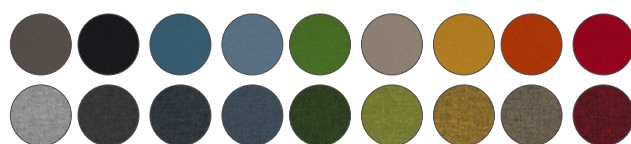
Fabric V - Valencia



Fabric D - Felicity



Fabric M - Melang & Step



Fabric A - Synergy



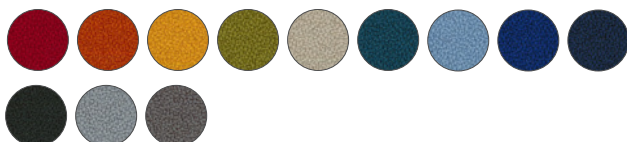


FEATURES - SERIE 30 - WITHOUT BACKREST

- **Modules.** Bend is available in a wide range of models:
 - 23 3/4" deep unit. Without backrest.
 - 17 3/4" deep unit. Without backrest.
 - 2 symmetrical units with 17 3/4" deep on one side and 23 3/4" deep on the other side. Without backrest.
 - Straight unit. 23 3/4" deep. Without backrest.
 - Round unit. Ø21 3/4". With legs or castors.
- **Structure.** Each module has 4 conical legs with height adjustment made of solid beech wood finished in natural beech colour. The curve module includes an additional 5th leg with height adjustment that increases stability. Using these legs modules rest 15cm above ground floor level.
- **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded injected foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- **Low table.** Bend configuration can be complemented with a round Ø21 3/4" (15" and 26" height) low table made from steel frame and compact laminate or MFC top.

FINISHES

Fabric T - Newport



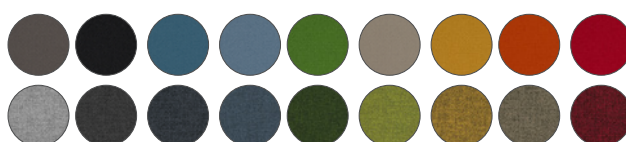
Fabric V - Valencia



Fabric D - Felicity



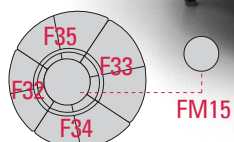
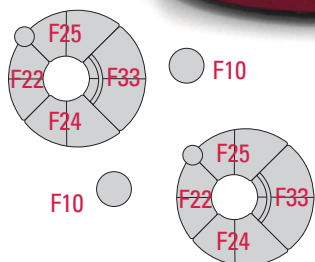
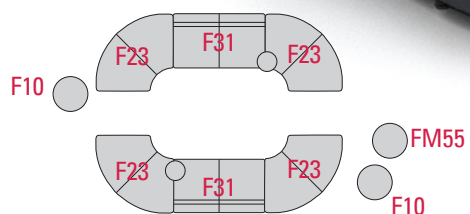
Fabric M - Melang & Step



Fabric A - Synergy









MATERIALS

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

BEND 10 **44,56%**
BEND 20 **34,12%**
BEND 30 **39,44%**
RECYCLED MATERIALS



PRODUCTION

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

100%
RECYCLABLE
ALUMINIUM, STEEL
& WOOD



TRANSPORT

Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

100%
RECYCLABLE
PACKAGE AND THINNER
FREE



USE

Quality and warranty. Long lasting. Replacements available.

EASY
TO CLEAN
AND MAINTAIN



DISPOSAL

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

BEND 10 **80,15%**
BEND 20 **59,85%**
BEND 30 **49,65%**
RECYCLABLE MATERIALS

CERTIFICATES AND REFERENCES

The different programmes get points in different environmental categories to get the LEED certificate (sustainability, material and resources, water, energy and atmosphere, inner environment quality, innovation and design).



The mark of
responsible forestry



PEFC Certificate



ECODESIGN Certificate



ISO 9001 Certificate



ISO 14001 Certificate



E1 Certificate
by EN 115 1/4"86



ACTIU TECHNOLOGY PARK
LEED® PLATINUM certified by USGBC
Leadership in Energy & Environmental Design
LEED® Gold certified 2011 - LEED® Platinum certified 2017